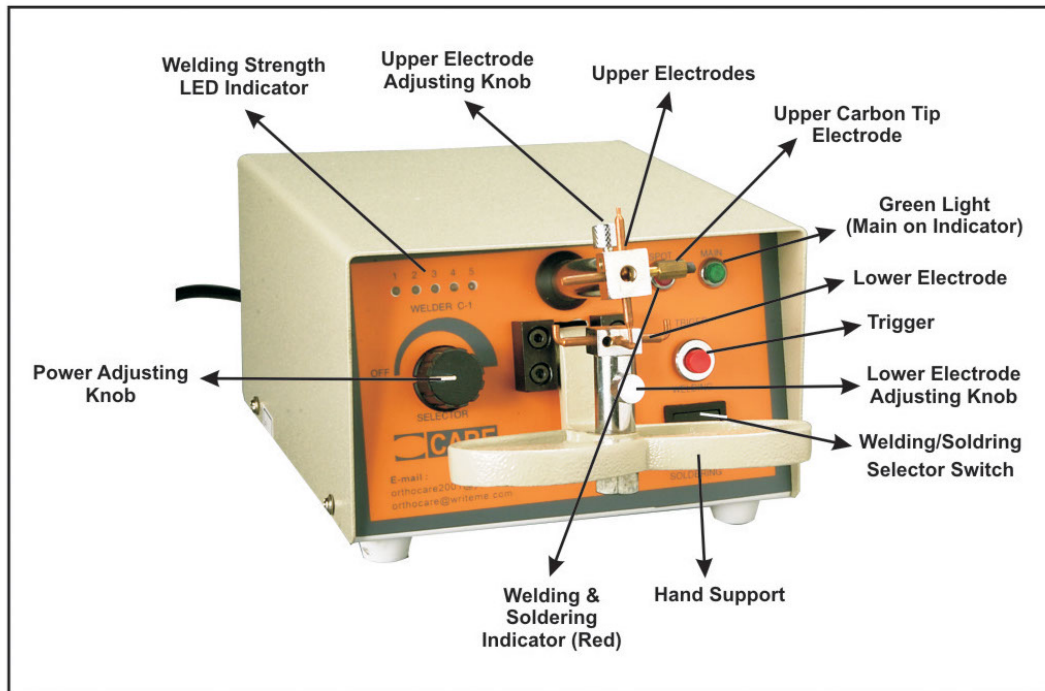


# Operation Manual

# SPOT WELDER

 **CARE** Ortho Care

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### ***FEATURES :-***

- ❖ Perfect welder for orthodontic & pedodontic application.
- ❖ LED base five different welding temperature setting.
- ❖ Perfectly matching electrodes in four different shapes for different applications.

### ***OPERATING PROCEDURE :-***

- ❖ Insert the 3 pin plug to the supply socket and switch on the main supply.
- ❖ Switch on the power adjusting knob to 1-2-3-4-5 position.
- ❖ Select suitable shape of Upper & Lower electrodes by loosening the Upper & Lower adjusting knobs and tighten them after proper positioning.
- ❖ Place the suitable band to be welded between the two electrodes by pressing the hand support.
- ❖ **For Welding:** Select the Welder/Soldering selector switch on welding position.
- ❖ Select the suitable Welding strength by rotating power adjusting knob.
- ❖ As soon as the trigger is pressed, welding takes place. This is indicated by welding and soldering indicator (RED).
- ❖ **For Soldering:** Select the Welder/Soldering selector switch on soldering position.
- ❖ Select the Upper carbon tip electrode. Press the trigger till the soldering takes place. This is indicated by Welding/Soldering indicator (RED).